



BM-2M



BM-2V

Gas mixing systems for 2 defined gases, designed for a variety of industrial applications, for direct cylinder connection (high pressure).

BM-2M capacity range up to approx. 111 NI/min.
BM-2V capacity range up to approx. 142 NI/min.
For the exact pressure and flow capacity ratios, please see the technical data overleaf.

Benefits

- no more components required e.g. pressure control – for low costs
- compact design
- easy to install
- protection of downstream equipment using 2 integrated blow-off valves to protect against dangerous overpressures

Easy operation

- proportional mixing valve with a control knob and %-scale provides infinitely variable mixture settings

- infinitely variable flow setting with scaled adjustment knob (BM-2M)
- a pressure regulator provides infinitely variable outlet pressures (BM-2V)

High process reliability

- independent of pressure fluctuations in the gas supply
- independent of withdrawal fluctuations (in permitted range)

Other models, options and accessories available upon request.

Please identify the individual gases at the time of enquiring!

GAS MIXER BM



Type	BM-2M, BM-2V	
Gases	CO ₂ /Ar, CO ₂ /N ₂ , He/Ar, He/N ₂ , N ₂ /Ar not for O ₂ and flammable gases!	
Mixing range	0 – 25% or 0 – 100%	
Pressure settings	see tables	
Inlet pressure	min. 3 bar max. 200 or 300 bar (depending on version)	
Outlet pressure	max. 8 bar	
Opening pressure of blow-off valves	max. 12 bar	
Mixture output (air)	see tables min. mixture output = 1/5 of the max. mixture output	
Setting accuracy	±1% abs. (scale 0 – 25%), ±2% abs. (scale 0 – 100%)	
Scale division	scale 0 – 25%	1% division
	scale 0 – 100%	5% division
Mixing precision	2M	better than ±1% abs.
	2V	better than ±3% abs.
		till min. mixture output = 1/5 of the max. mixture output
Gas connections		
inlets	cylinder connection DIN 477	
outlet	G 1/4 EN 560	
Housing	aluminium, coated	
Weight	approx. 3.5 kg	
Dimensions (HxWxD)	2M	approx. 230 x 156 x 130 mm (9.1 x 6.1 x 5.1 inches) (without connections)
	2V	approx. 230 x 156 x 130 mm (9.1 x 6.1 x 5.7 inches) (without connections)
Approvals	Company certified according to ISO 9001	

		outlet pressure in barg							
		1	2	3	4	5	6	7	8
min. inlet pressure in barg (max.300 bar)	3	15	-	-	-	-	-	-	-
	4	30	19	-	-	-	-	-	-
	5	42	36	21	-	-	-	-	-
	6	52	49	42	25	-	-	-	-
	7	62	62	56	46	27	-	-	-
	8	72	72	69	63	52	30	-	-
	9	81	82	82	78	70	57	31	-
	10	91	91	91	89	85	76	59	32
	11	100	100	100	100	98	91	79	63
	12	109	109	109	110	111	105	97	85

		outlet pressure in barg							
		1	2	3	4	5	6	7	8
min. inlet pressure in barg (max.300 bar)	3	23	-	-	-	-	-	-	-
	4	44	30	-	-	-	-	-	-
	5	60	53	35	-	-	-	-	-
	6	74	72	63	37	-	-	-	-
	7	87	86	81	68	38	-	-	-
	8	100	101	100	90	74	42	-	-
	9	115	116	115	109	99	76	43	-
	10	130	130	130	127	119	102	82	44
	11	142	142	137	134	128	120	103	83